

# PERQUE

## Bone Guard Forté 20™

### ULTIMATE BONE PROTECTION PLUS

#### WHY YOU NEED BONE GUARD FORTÉ 20

**PERQUE Bone Guard Forté 20**, an exclusive nutritional formula, provides 20 uniquely balanced, energized, and alkalizing bone builders.\* It is also your most complete, fully active, comprehensive mineral supplement.\*

**The National Osteoporosis Foundation** says that today **52 million Americans have osteoporosis** and low bone mass. By 2025, osteoporosis is predicted to be responsible for approximately **3 million fractures a year**.\*

Consider the following avoidable outcomes:

- One in two women over age 50 will break a bone due to osteoporosis.\*
- One in four men will develop an osteoporosis-related fracture.\*

Lifestyle factors, such as smoking, diet, and exercise, affect bone health and may lead to osteoporosis.\*

#### BONE GUARD FORTÉ 20 SUPERIORITY

**PERQUE Bone Guard Forté 20** provides 20 fully potent, transporter-energized, bioactive, bone-building nutrients in forms the body can fully use.\* Consider the following:

- Calcium is one of the most clinically studied nutrients for bone health. **PERQUE Bone Guard Forté 20** provides six distinct, fully soluble, completely ionized forms of calcium for maximum benefit.\*
- Magnesium deficiencies are a major reason for calcium and bone loss and may contribute to brittle bones.\* **PERQUE Bone Guard Forté 20** contains 500 mg. of magnesium in six fully soluble, completely ionized forms for optimal action.\*
- Boron plays an important role in calcium and magnesium metabolism. It also works with vitamin D-3 to boost the body's uptake of calcium.\*
- Zinc promotes bone mass by influencing hormonal action.\*
- Strontium improves bone mineral density.
- Vitamin K1 and K2 have been shown to reduce the incidence of fractures.

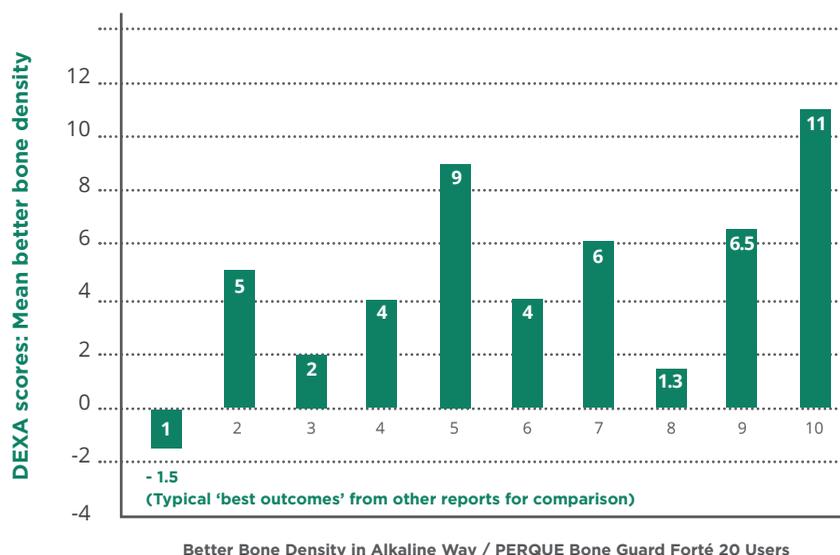
Now with biotin and iodine in addition to selenomethionine, chromium citrate and vanadium ascorbate, **PERQUE Bone Guard Forté 20** is an even more complete mineral and enhanced bone support formulation. This vegetarian, allergen-free formula provides a unique, complete, better bone-building agent. Each ingredient is 100% soluble, ionized, and fully bioactive.\*

**PERQUE Bone Guard Forté 20** is guaranteed to build bone or your money back.\*\*

COMPLETE BONE HEALTH\*  
BONE DENSITY INCREASE\*  
NOW WITH 20 ACTIVE MINERALS



### DEXA Scores: PERQUE Bone Guard Forté 20 & the Alkaline Way Enhances Bone Density in Just Two Years



## 4 PERQUE BONE GUARD FORTÉ 20 TABSULES PROVIDE

### 20 ENERGIZED, BONE-BUILDING ELEMENTAL MINERALS AND NUTRIENTS\*\*

Vitamin C (100% l-ascorbate, fully reduced, corn free)	200 mg
Vitamin D-3 (as cholecalciferol)	400 IU
Vitamin K-1 (as phyloquinone)	750 mcg
Vitamin K-2	250 mcg
Biotin	250 mcg
Calcium (as acetate, glycinate, succinate, malate, fumarate, and citrate)	500 mg
Magnesium (as acetate, glycinate, succinate, malate, fumarate, and citrate)	500 mg
Zinc (as citrate)	10 mg
Manganese (as citrate)	15 mg
Chromium (as citrate)	250 mcg
Selenium (as 100% l-selenomethionine)	250 mcg
Copper (as sebecate)	1 mg
Iodine	3 mg
Iodide (as potassium iodide)	150 mcg
Boron (as citrate)	6 mg
Germanium sesquioxide	4 mg
Vanadium (as ascorbate)	250 mcg
Silica (from magnesium trisilicate from horse tail/equisetum)	10 mg
Strontium (as gluconate)	50 mg
Vegetable fiber (organic croscarmellose)	400 mg

#### Other Ingredients: None

#### WARNING

Pregnant and nursing mothers need to check with their health professional before taking supplements.

#### TYPICAL DOSAGE

Healthy bone maintenance . . . . . 2-4 tabsules/day  
 Family or personal osteoporosis risk . . . . . 4-6 tabsules/day  
 Repair or known osteoporosis . . . . . 6-8 tabsules/day

Available in bottles of 100 and 240 tabsules.

**\*\*All forms of the above minerals and nutrients are used in clinical bone studies with proven results.**

## IMPROVE BONE HEALTH

Just as specific dietary and lifestyle factors promote bone health and protect against osteoporosis, other factors can also increase loss of bone mass, including:

- **Sodium** pulls large amounts of calcium into the kidneys, where it is subsequently excreted through the urinary tract.\*
- **Protein**, in excess of 60 grams per day, promotes the loss of calcium and other vital minerals through the urine.\*
- **Caffeine**-containing drinks have been found to trigger the loss of calcium through the kidneys and intestines.\* Research indicates that a lifetime daily consumption of two or more cups of caffeinated coffee or soda is linked with a reduction in bone density.\* The more of these beverages one ingests, the greater the loss.\*
- **Alcohol and tobacco** can also damage the bones.\* Heavy drinkers appear to be at higher risk of osteoporosis; they are also more susceptible to falls and other accidents.\* Heavy smokers typically have less bone density than non-smokers.\*

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5. Devirian TA, Volpe SL. The physiological effects of dietary boron. Rev Food Sci Nutr 2003;43(2):219-31.

6. Cockayne S, Adamson J, Lanham-New S, Shearer MJ, Gilbody S, Torgerson DJ. Vitamin K and the prevention of fractures: systematic review and meta-analysis of randomized controlled trials. Arch Intern Med 2006 Jun 26;166(12):1256-61.

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9. Wexler JA, Sharretts J. Thyroid and bone. Endocrinol Metab Clin North Am 2007 Sep;36(3):673-705. vi.

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\*These statements have not been evaluated by the Food and Drug Administration. This product is not intended to diagnose, treat, cure, or prevent any disease.

\*\*Conditions apply. Contact PERQUE Client Services for details.



## THE PERQUE GUARANTEE

Like every other **PERQUE** product, **Bone Guard Forté 20** comes with a 100%, unconditional, money-back guarantee – the strongest guarantee in the natural health industry. This unique guarantee provides the assurance that:

- Every **PERQUE** product provides 100% potency and activity for its entire shelf life.
- Every ingredient used in a **PERQUE** product is pharmaceutical-grade or better.
- All **PERQUE** products dissolve rapidly (usually within 20 minutes), eliminating digestive irritation often found with other brands.
- Full label disclosure is provided for all **PERQUE** products — no hidden ingredients.
- Every **PERQUE** product is activated with the same transporters that are used by nature and in food to ensure full bioavailability. The biologically preferred form of an ingredient is always used for enhanced activity.
- Free of citrus, MSG, wheat/gluten, corn/zein/starch, dairy/casein/whey/milk derivatives, yeast, soy, sulfate, phosphates (other than coenzymes), and preservatives.
- No genetically modified organisms (GMOs).
- Unique post-production assays and clinical bioassays assure product integrity.

## YOUR QUALITY ASSURANCE

Every **PERQUE** product is produced following or exceeding the FDA's pharmaceutical GMP (Good Manufacturing Practices) regulations.